# HIGH TEMP CA COMPLIANT **CONTACT ADHESIVE**



As part of our CONSTRUCTION range, C16 is a web spray adhesive designed for use in applications using the substrates listed.



















FRP/GRP

Concrete

Metal / Aluminum Sheeting

Plywood

Web Spray

**CA Compliant** 

HAPs Free

Co-Rez

Heat Resistance up to 250F/122C

## PRODUCT DESCRIPTION

Tensorgrip® C16 is a multi-purpose contact adhesive that effectively bonds a vast range of substrates while maintaining compliance with stringent California VOC requirements (SCAQMD Rule 1168). Tensorgrip® C16 is an aggressive, high tack contact adhesive with excellent temperature resistance. Formulated with CO-REZ Technology, which is an exceptional formulation incorporating a highly engineered resin and gas matrix. The result: Greater Coverage from Less Canister Weight.

## **ADVANTAGES**

- Excellent heat resistance
- High Strength, long term bond
- Low VOC California Compliant

- Versatile Adhesive that bonds to nearly any surface
- Fully Portable System
- 100% Adhesive Transfer to substrate

## **DIRECTIONS FOR USE**

Tensorgrip® C16 is designed as a portable, self-contained spray system for field or shop applications.

- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

#### CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the canister valve in the open position. Do not disconnect the hose/gun from the canister. Close and lock the spray gun. To change or disconnect canister: Turn canister valve to the off position, spray out remaining adhesive from the hose, disconnect the hose and spray gun from the canister.
- Reconnect the hose and spray gun to a new canister of adhesive and turn the canister valve to re-pressurize. Or if you are NOT connecting to a new canister, connect hose to canister of cleaner (sold separately) and spray out until liquid is clear as the indication the hose/gun is clean.





# HIGH TEMP CA COMPLIANT CONTACT ADHESIVE



## CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES		
Total Solids	32–38%	
VOC Content	75 g/L	
Color	Clear or Red	
System Flammability	Flammable	
Solvent System	Methyl Acetate	
Dry time	2–4 mins dependent on temp & humidity	
Open time	Long	
Shelf Life	18 months from date of manufacture	

PACKAGING	
7L	Disposable Canister
22L	Disposable Canister
108L	Returnable Canister
216L	Returnable Canister

## **APPLICATION TOOLS**

TOOL	PART NUMBER	CANISTER SIZES			
					216 LITER
Hoses	M130-6 (6')	Х			
	M130-12 (12')		X	×	×
	M130-18 (18')		X	Х	x
	M130-25 (25')			Х	x
	M130-36 (36')				X
	M130-50 (50')				X
Spray Guns	M120 (standard gun)	×	X	X	X
	M125 (18" Wand Gun)	×	X	X	X
Spray Tip	11001B (4"-17" Med/High Build Spray Pattern)	Х	Х	Х	x
Hose Splitter	M300 (2 way Splitter with 1 cap)			X	X

## HANDLING AND STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.

- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test product to determine suitability for your particular application prior to use in production.

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# SAFETY DATA SHEET Tensorgrip C16 High Temp CA Compliant Contact Adhesive Canister

#### 1. Identification

**Product identifier** 

Product name Tensorgrip C16 High Temp CA Compliant Contact Adhesive Canister

Product number USA

Recommended use of the chemical and restrictions on use

**Application** Canister Spray Adhesive

Details of the supplier of the safety data sheet

Supplier Quin Global US, Inc.

5510 F St

Omaha NE 68117 (402) 731 3636 (402) 731 1473

marketing.us@quin-global.com

**Emergency telephone number** 

Emergency telephone Chemtrec: 1 800 424 9300

#### 2. Hazard(s) identification

#### Classification of the substance or mixture

Physical hazards Flam. Aerosol 2 - H223

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H312 Eye Irrit. 2A - H319 STOT SE 3 - H336

**Environmental hazards** Aquatic Chronic 3 - H412

Human health The liquid may be irritating to eyes, respiratory system and skin. Symptoms following

overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

#### Label elements

#### Hazard symbols





Signal word Warning

Hazard statements H302+H312 Harmful if swallowed or in contact with skin.

H223 Flammable aerosol.

H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

**Precautionary statements** P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P412 Do not expose to temperatures exceeding 50°C/122°F.

Supplemental label

information

AT(d) 15.15% of the mixture consists of ingredient(s) of unknown acute dermal toxicity. AT(o) 15.15% of the mixture consists of ingredient(s) of unknown acute oral toxicity.

Contains Methyl Acetate, Pentane

#### Other hazards

This product does not contain any substances classified as PBT or vPvB.

#### 3. Composition/information on ingredients

#### **Mixtures**

Methyl Acetate	30-60%
CAS number: 79-20-9	
Classification	
Flam. Liq. 2 - H225	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 4 - H332	
Eye Irrit. 2A - H319	
STOT SE 3 - H336	

Isopentane	10-25%

CAS number: 78-78-4 M factor (Acute) = 1

#### Classification

Flam. Liq. 1 - H224 Eye Irrit. 2A - H319 STOT SE 3 - H336 Asp. Tox. 1 - H304

Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

#### 4. First-aid measures

#### Description of first aid measures

General information Remove affected person from source of contamination. Place unconscious person on their

side in the recovery position and ensure breathing can take place. Get medical attention if any

discomfort continues.

**Inhalation** Move affected person to fresh air and keep warm and at rest in a position comfortable for

breathing. When breathing is difficult, properly trained personnel may assist affected person

by administering oxygen. Get medical attention.

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**Ingestion** Get medical attention immediately. Never give anything by mouth to an unconscious person.

Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a

position comfortable for breathing.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the

person is conscious, coherent and they can remove them themselves If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get

medical attention promptly. Show this Safety Data Sheet to the medical personnel.

#### Most important symptoms and effects, both acute and delayed

**Inhalation** May cause coughing and difficulties in breathing. May cause eye and respiratory system

irritation. Overexposure may depress the central nervous system, causing dizziness and

intoxication.

Ingestion Aspiration hazard if swallowed. May be fatal if swallowed and enters airways. Ingestion may

cause severe irritation of the mouth, the esophagus and the gastrointestinal tract. May Cause the following effects: Gastrointestinal symptoms, including upset stomach. Central nervous system depression. Nausea, vomiting. Entry into the lungs following ingestion or vomiting may

cause chemical pneumonitis.

**Skin contact** May be absorbed through the skin. Product has a defatting effect on skin. The liquid is

irritating to eyes and skin. A single exposure may cause the following adverse effects:

Dryness and/or cracking.

Eye contact Causes serious eye irritation. Burns can occur. A single exposure may cause the following

adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged

contact causes serious eye and tissue damage.

#### 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing media Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

#### Special hazards arising from the substance or mixture

Specific hazards Pressurized container: Must not be exposed to temperatures above 50°C/120°F Containers

can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source

of ignition and flash back.

#### Advice for firefighters

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

#### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8. No smoking, sparks, flames or other sources of

ignition near spillage.

#### **Environmental precautions**

**Environmental precautions** Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-

combustible material.

#### Methods and material for containment and cleaning up

Methods for cleaning up

Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

#### 7. Handling and storage

#### Precautions for safe handling

Usage precautions

Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

Advice on general occupational hygiene

Do not eat, drink or smoke when using this product.

#### Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the

original container. Pressurized container: Must not be exposed to temperatures above

50°C/120°F

Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

#### 8. Exposure controls/Personal protection

#### Control parameters

#### Occupational exposure limits

#### **Methyl Acetate**

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm Short-term exposure limit (15-minute): ACGIH 250 ppm

Long-term exposure limit (8-hour TWA): OSHA 200 ppm 610 mg/m<sup>3</sup>

#### Isopentane

Long-term exposure limit (8-hour TWA): ACGIH 600 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

OSHA = Occupational Safety and Health Administration.

#### **Exposure controls**

#### Protective equipment





## Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

Eye/face protection

Wear chemical splash goggles.

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**Hand protection** Use protective gloves.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or

prolonged vapor contact.

Hygiene measures DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating,

smoking and using the toilet. Wash promptly with soap and water if skin becomes

contaminated. Promptly remove any clothing that becomes contaminated. When using do not

eat, drink or smoke.

Respiratory protection If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor

filter for short term low level exposures. For long term or high level exposures, a supplied air

respirator should be used.

#### 9. Physical and chemical properties

#### Information on basic physical and chemical properties

Appearance Aerosol.

Color Clear. Red.

Odor Organic solvents.

Odor threshold Not available.

**pH** Not available.

Melting point Not available.

Initial boiling point and range 28°C/82°F

Flash point -51°C/-60°F

**Evaporation rate** Not available.

Flammability (solid, gas) Flammable Vapour

Upper/lower flammability or

explosive limits

Lower flammable/explosive limit: 1.4% Upper flammable/explosive limit: 16%

Vapor pressure Not available.

Vapor density Heavier than air

Relative density 0.887

Solubility(ies) Slightly soluble in water.

Partition coefficient

Auto-ignition temperature

Not available.

Decomposition Temperature

Not available.

Viscosity

Not available.

Volatile organic compound This product contains a maximum VOC content of 75 g/l.

#### 10. Stability and reactivity

Stability Stable at normal ambient temperatures and when used as recommended.

**Conditions to avoid** Avoid heat, flames and other sources of ignition. Avoid contact with the following materials:

Oxidizing agents. Reducing agents.

Materials to avoid Avoid contact with strong oxidizing agents. Avoid contact with strong reducing agents. Strong

acids. Bases.

Hazardous decomposition

Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2).

products

Aldehydes. Hydrocarbons. Oxides of nitrogen. Cyanides.

#### 11. Toxicological information

#### Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 840.1

Acute toxicity - dermal

**ATE dermal (mg/kg)** 1,848.22

Acute toxicity - inhalation

ATE inhalation (vapours mg/l) 21.78

Toxicological information on ingredients.

#### **Methyl Acetate**

Acute toxicity - oral

Acute toxicity oral (LD50

mg/kg)

**Species** Rat

5,000.0

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD<sub>50</sub> 2,000.0

mg/kg)

Species Rat

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation 49.28

(LC<sub>50</sub> vapours mg/l)

Species Rat

ATE inhalation (vapours 11.0

mg/l)

Isopentane

Acute toxicity - oral

ATE oral (mg/kg) 100.0

Acute toxicity - dermal

**ATE dermal (mg/kg)** 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation 1,280.0

(LC50 vapours mg/l)

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**Species** Rat

ATE inhalation (vapours

mg/l)

Serious eye damage/irritation

**Serious eye** Irritation of eyes is assumed.

11.0

damage/irritation

Germ cell mutagenicity

Genotoxicity - in vitro Ames Test Results: Negative.

Specific target organ toxicity - single exposure

STOT - single exposure May cause drowsiness or dizziness

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

**Aspiration hazard** 

Aspiration hazard Entry into the lungs following ingestion or vomiting may cause chemical

pneumonitis.

**General information** Absorbtion of large quantities may cause: Dizziness. Euphoria. Agitation.

Convulsions. Narcosis.

#### 12. Ecological information

Bioaccumulative potential

Partition coefficient Not available.

13. Disposal considerations

Waste treatment methods

**Disposal methods**Dispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

Air transport notes Cargo aircraft only. <75kg

**UN Number** 

**UN No. (ICAO)** 3501 **UN No. (DOT)** 3501

UN proper shipping name

Proper shipping name (TDG) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Pentane)

Proper shipping name (IMDG) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Pentane)

Proper shipping name (ICAO) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Pentane)

Proper shipping name (DOT) Chemical Under Pressure, Flammable, N.O.S. (Methyl Acetate, Pentane)

Transport hazard class(es)

DOT hazard class 2.1

#### Transport labels



#### Packing group

Packing group (International) Not applicable.

#### 15. Regulatory information

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009

No. 716).

Guidance CHIP for everyone HSG228.

Workplace Exposure Limits EH40.

Safety Data Sheets for Substances and Preparations.

Approved Classification and Labelling Guide (Sixth edition) L131.

#### **US Federal Regulations**

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

Present.

SARA 313 Emission Reporting

Present.

SARA (311/312) Hazard Categories

Present.

### **US State Regulations**

California Proposition 65 Carcinogens and Reproductive Toxins

Present.

Massachusetts "Right To Know" List

Present.

New Jersey "Right To Know" List

Present.

Pennsylvania "Right To Know" List

Present.

Inventories

Canada - DSL/NDSL

Present.

**US-TSCA** 

Present.

#### 16. Other information

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Revision 14

Supersedes date 7/5/2019

**SDS No.** 24592

Hazard statements in full H223 Flammable aerosol.

H224 Extremely flammable liquid and vapor. H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin. H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

ACA HMIS Health rating. Slight hazard. (1)

ACA HMIS Flammability

rating.

Extremely flammable. (4)

ACA HMIS Physical hazard

rating.

Normally stable. (0)

ACA HMIS Personal

В

protection rating.

**DIRECTIONS FOR USE** 

PRODUCT LOGO

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the usage of this product is fit for a particular purpose and suitable for the user's method of use or application. It is essential that the user, not the manufacturer, evaluates this product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.